



- 1 = Intermediate gear
- 2 = Injection-pump toothed-belt pulley
- 3 = Crankshaft gear

#### 25. Install fuel-injection pump

When installing the injection pump, do not loosen or remove the toothed belt since otherwise the two-part intermediate gear (1) will no longer be in engagement with the injection-pump toothed-belt pulley (2).

The intermediate gear is a two-part gear wheel. Under spring tension, it compensates for any play in the gearwheels, thus reducing wear and noise level.

**E4**

Install fuel-injection pump

Ford Escort D, Fiesta D, Orion D

