
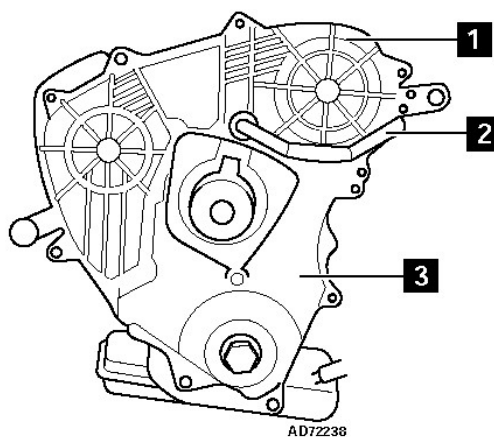
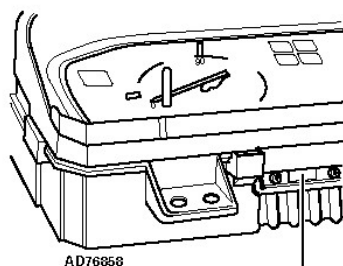
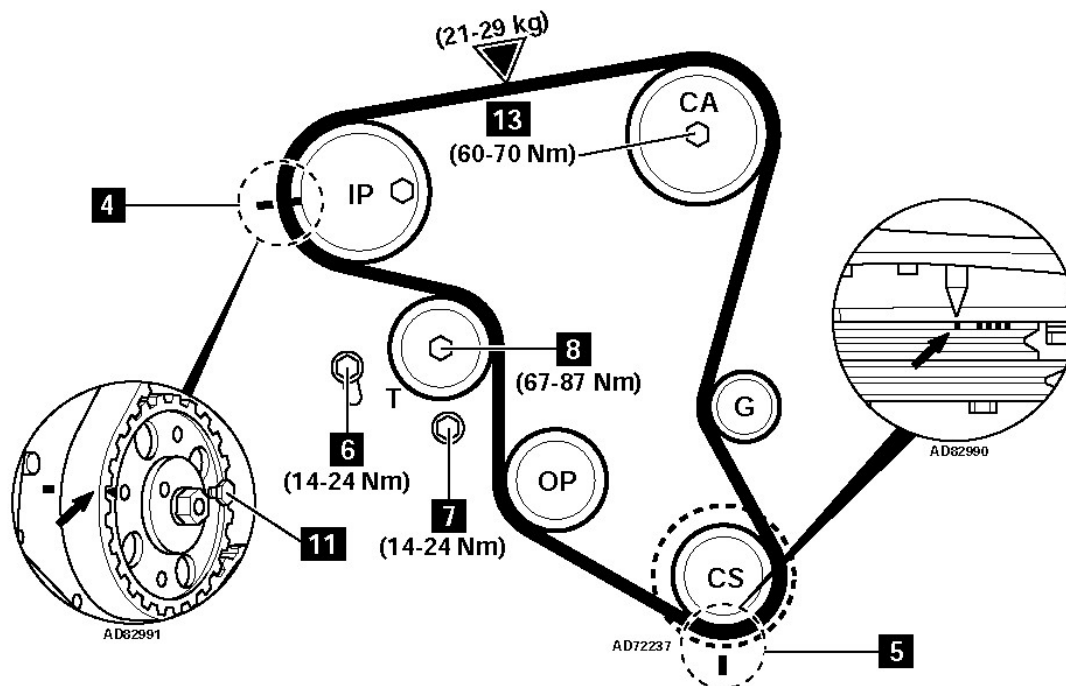
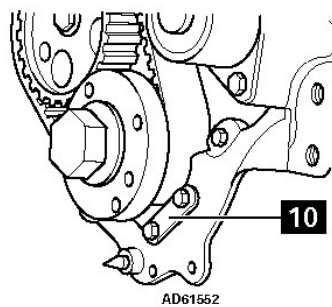
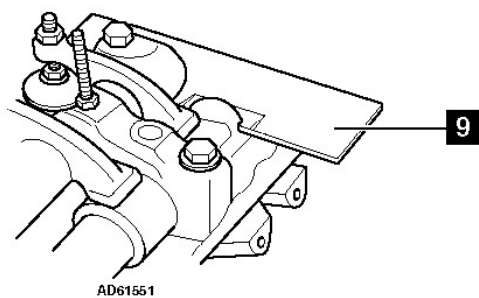


Telephone:
Fax:
VAT Registration No.:

Installation

Installation

1. Remove camshaft sprocket bolt.
2. Withdraw camshaft sprocket approximately 3 mm. Use suitable puller.
3. Fit timing belt in anti-clockwise direction, starting at crankshaft sprocket.
4. Depress tensioner by hand. Fit tensioner spring.
5. Fit tensioner bolts. Lightly tighten bolts in following sequence: [6], [7] & [8] .
6. Tighten camshaft sprocket bolt to 60-70 Nm.
7. Remove:
 - Locking bolt [11] .
 - Camshaft setting bar [9] .
8. Temporarily fit crankshaft pulley. Ensure crankshaft at TDC [5] .
9. Turn crankshaft two turns clockwise. Ensure timing marks aligned [4] & [5] .
10. Ensure camshaft setting bar can be fitted [9] .
11. Slacken tensioner bolts [6], [7] & [8] .
12. Push tensioner against belt. Tighten bolts in following sequence: [6], [7] & [8] .
13. Attach tension gauge to belt at . Tool No. KM-4088.
14. Tension gauge should indicate 21-29 kg.
15. Adjust valve clearances. Inlet: 0,25 mm. Exhaust: 0,35 mm.
16. Remove crankshaft pulley.
17. Fit timing belt holder [10] . Ensure timing belt holder does not contact belt.
18. Install:
 - Timing belt lower cover.
 - Crankshaft pulley.
19. Check and adjust injection pump timing.
20. Install components in reverse order of removal.
21. Refill cooling system.
22. Reset timing belt replacement warning lamp as follows: Slide switch under fascia to opposite position [12] .



AD10566

Manufacturer: Isuzu
Engine code: 4FG1T
Tuned for:

Model: Midi 2,4D Turbo
Output: 56 (76) 4300
Year: 1994-96

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